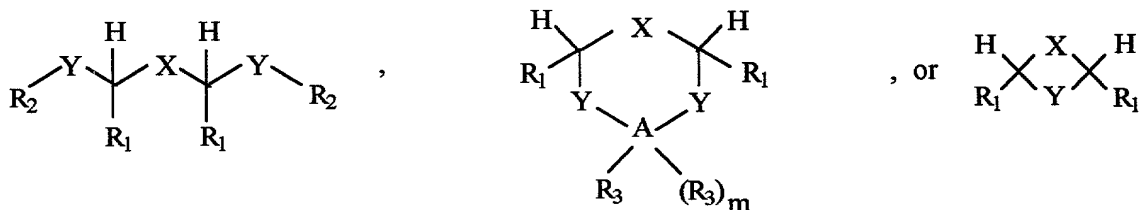
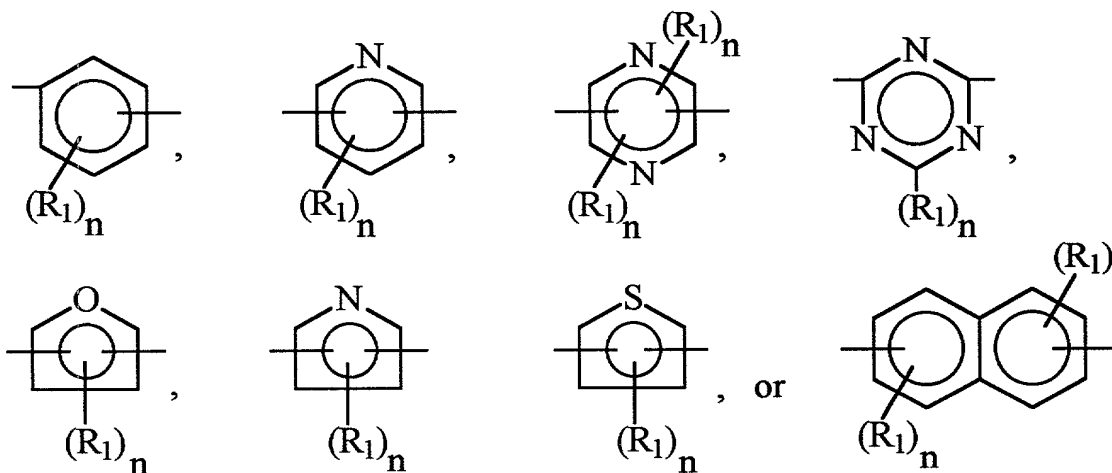


I CLAIM:

1. A polymer which comprises polyvinyl chloride, polyvinylidene chloride, polycarbonate, polyurethane, polyethylene, polypropylene, polyamide, polyimide, polyester, or polyvinyl acetate containing about 0.005 to about 10 phr of a stabilizer having the formula:



where A is C, P, Sn, Si, or B, X is  $-\text{R}_1\text{C}=\text{CR}_1-$ ,  $-\text{C}\equiv\text{C}-$ ,

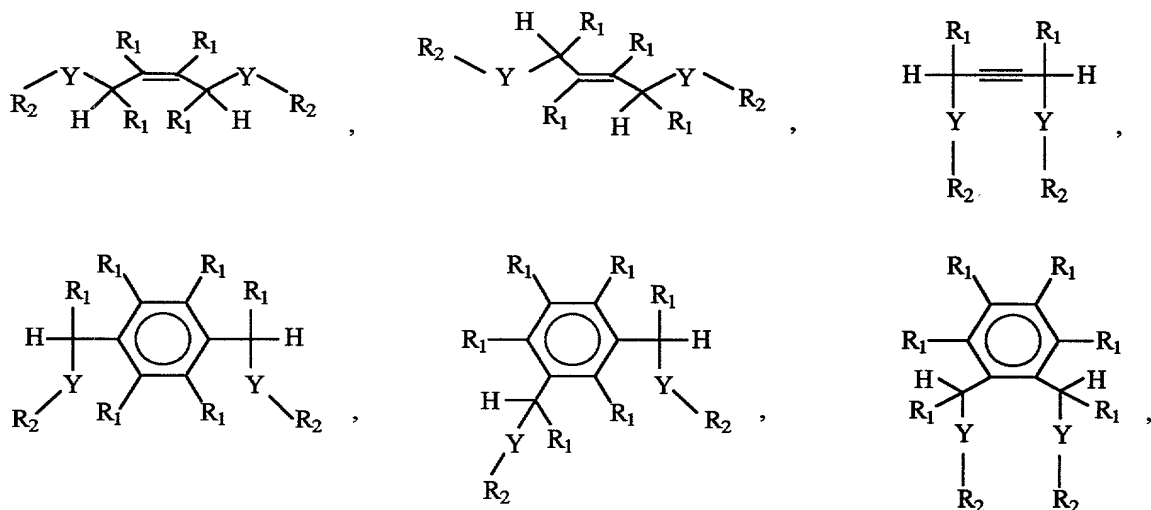


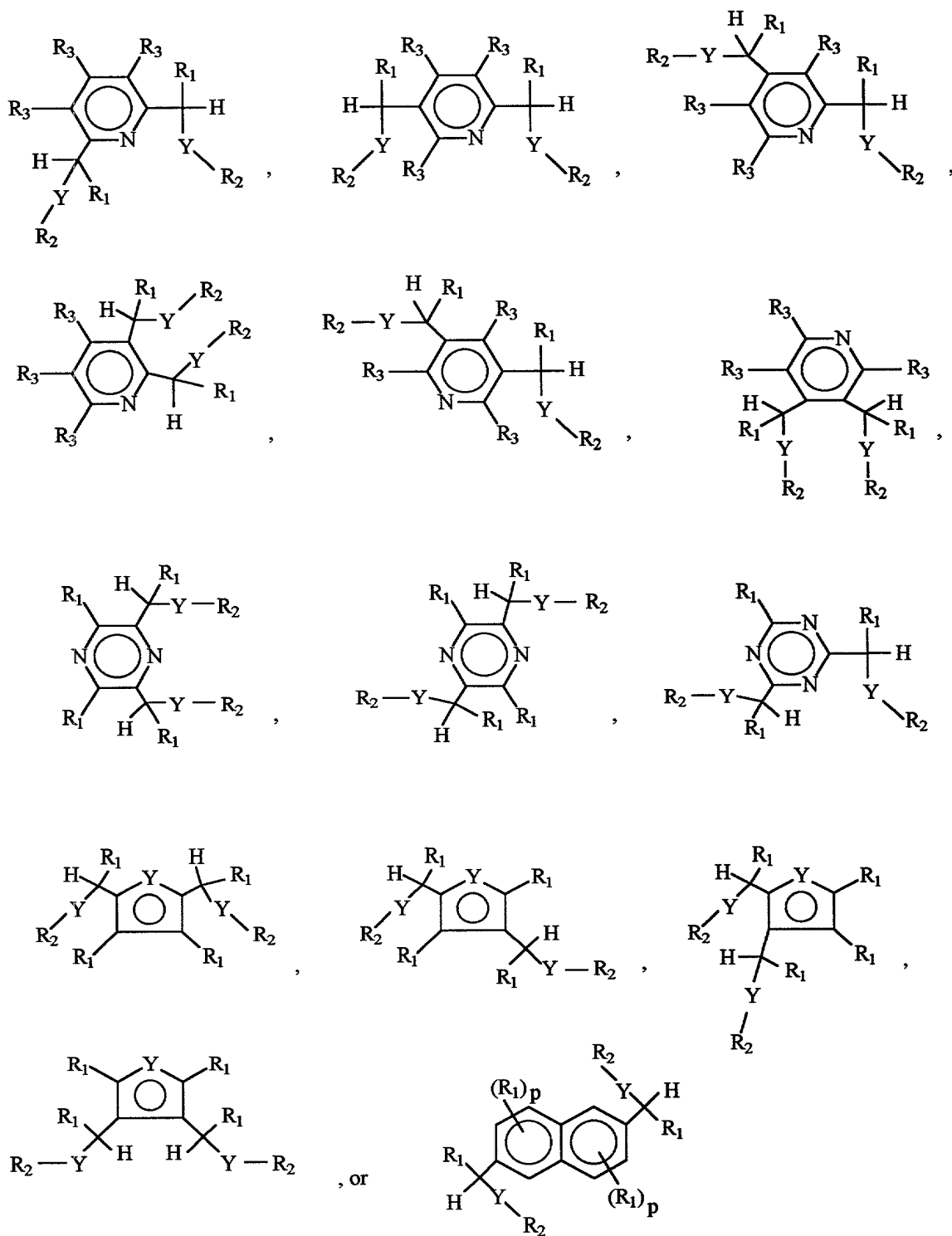
each Y is independently selected from O and S; each R is independently selected from hydrogen, alkyl from  $\text{C}_1$  to  $\text{C}_{20}$ , aryl from  $\text{C}_6$  to  $\text{C}_{20}$ , alkaryl from  $\text{C}_7$  to  $\text{C}_{20}$ , and aralkyl from  $\text{C}_7$  to  $\text{C}_{20}$ ; each  $\text{R}_1$  is independently selected from R, OR, RCO, ROCO,  $\text{ROCO}_2$ ,  $\text{P}(\text{R})_2$ ,  $\text{P}(\text{OR})_2$ ,  $\text{PR}(\text{OR})$ ,  $\text{N}(\text{R})_2$ ,  $(\text{R})_2\text{NCO}$ ,  $(\text{R})_2\text{NCO}_2$ , SR, and halogen; each

$R_2$  is independently selected from R, RCO, ROCO,  $P(OR)_2$ ,  $Sn(R)_p(OR)_{3-p}$ ,  
 $Sn(R)_p(OCOR)_{3-p}$ ,  $Si(R)_p(OR)_{3-p}$ , and  $B(R)_p(OR)_{2-p}$ , and two  $R_1$  groups, two  $R_2$  groups,  
 or an  $R_1$  group and an  $R_2$  group can be bridged together to form a ring, except that  
 when two Y's are O and X is  $-R_1C=CR_1-$  at least one  $R_2$  is not hydrogen; each  $R_3$  is  
 independently selected from R, RCO, ROCO,  $ROCO_2$ , OR, SR,  $N(R)_2$ ,  $OP(R)_2$ , and  
 $OP(OR)_2$ ; m is 0 when A is P or B and is 1 when A is Sn, Si, or C; n is 0 to 4,  
 depending on the number of available sites; and p is 0 to 3 for the tin stabilizers and  
 0 to 2 for the boron stabilizers.

2. A polymer according to Claim 1 wherein said polymer is polyvinyl chloride.

3. A polymer according to Claim 1 wherein said stabilizer has the formula







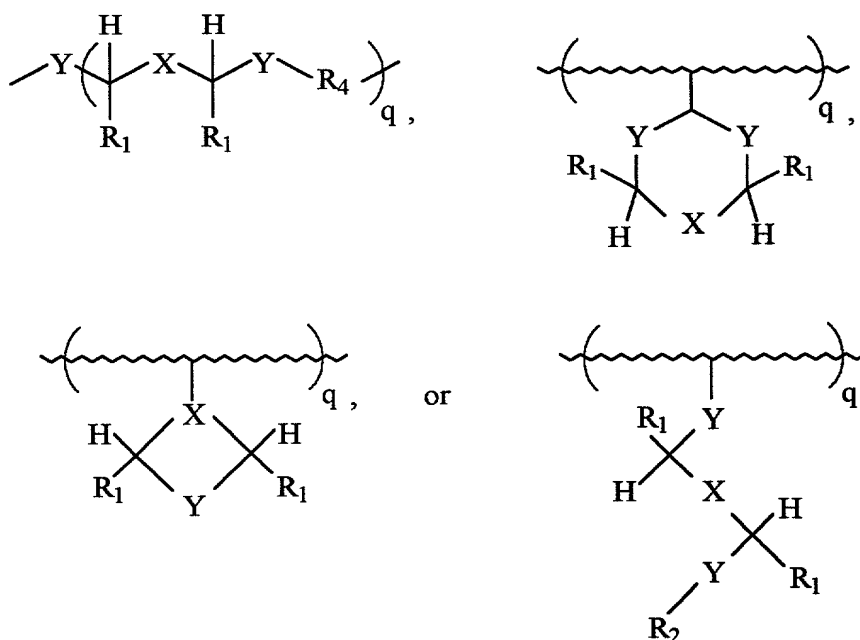
5. A polymer according to Claim 1 that is has been made into an article that has been sterilized with gamma radiation.
6. A polymer according to Claim 1 wherein said stabilizer is cis-4-benzyloxy-2-buten-1-ol.
7. A polymer according to Claim 1 wherein said stabilizer is cis-1,4-dibenzyloxy-2-butene.
8. A polymer according to Claim 1 wherein said stabilizer is a 4,7-dihydro-1,3-dioxepin.
9. A polymer according to Claim 1 wherein said stabilizer is a phthalan.
10. A polymer according to Claim 1 wherein Y is O.
11. A polymer according to Claim 1 wherein X is  $-R_1C=CR_1$ .
12. A polymer according to Claim 1 wherein A is C.
13. A polymer according to Claim 12 wherein X is  $-HC=CH-$ ; R is benzyl;  $R_1$  is H;  $R_2$  is R;  $R_3$  is R; said two  $R_1$  groups that can be bridged together to form a ring

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are selected from the group consisting of alkylene from C<sub>1</sub> to C<sub>8</sub>,  
(aryl)alkylene from C<sub>7</sub> to C<sub>8</sub>, and -CO-(aryl)alkylene-CO- from C<sub>7</sub> to C<sub>8</sub>; or p  
is 0.

14. A polymer according to Claim 1 where each R is independently selected from  
hydrogen, alkyl from C<sub>1</sub> to C<sub>12</sub>, aryl from C<sub>6</sub> to C<sub>12</sub>, alkaryl from C<sub>7</sub> to C<sub>12</sub>, and  
aralkyl from C<sub>7</sub> to C<sub>12</sub>.

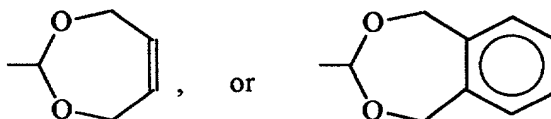
15. A polymer according to Claim 1 wherein said stabilizer has the structure:



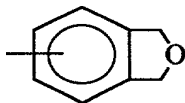
where R<sub>4</sub> is alkylene from C<sub>1</sub> to C<sub>20</sub>, arylene from C<sub>6</sub> to C<sub>20</sub>, (aryl)alkylene from  
C<sub>7</sub> to C<sub>20</sub>, (alkyl)arylene from C<sub>7</sub> to C<sub>20</sub>, alkanediyl from C<sub>1</sub> to C<sub>20</sub>,  
(aryl)alkanediyl from C<sub>7</sub> to C<sub>20</sub>, -CO-(alkylene)-CO- from C<sub>1</sub> to C<sub>20</sub>, -CO-

arylene-CO- from C<sub>6</sub> to C<sub>20</sub>, -CO-(aryl)alkylene-CO- from C<sub>7</sub> to C<sub>20</sub>, -CO-(alkyl)arylene-CO)- from C<sub>7</sub> to C<sub>20</sub>, Si(R)<sub>2</sub>, SiR(OR), Si(OR)<sub>2</sub>, P(OR), B(OR), Sn(R)<sub>2</sub>, SnR(OR), or SnR(O-CO-R); and q is 1 to 1000.

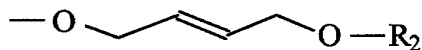
16. A polymer according to Claim 15 wherein said stabilizer has the pendant groups



17. A polymer according to Claim 15 wherein said stabilizer has the pendant group



18. A polymer according to Claim 15 wherein said stabilizer has the pendant group

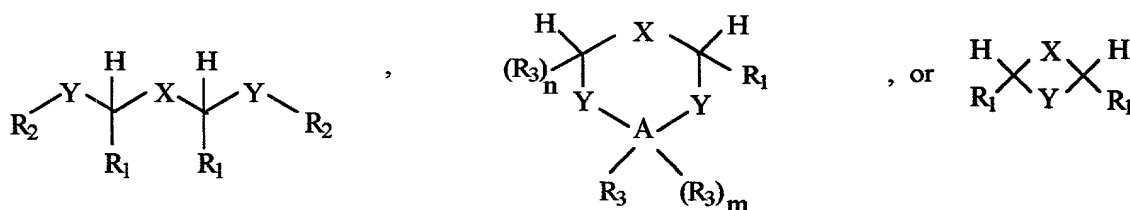


19. A polymer according to Claim 15 that has been made into an article and sterilized with gamma radiation.

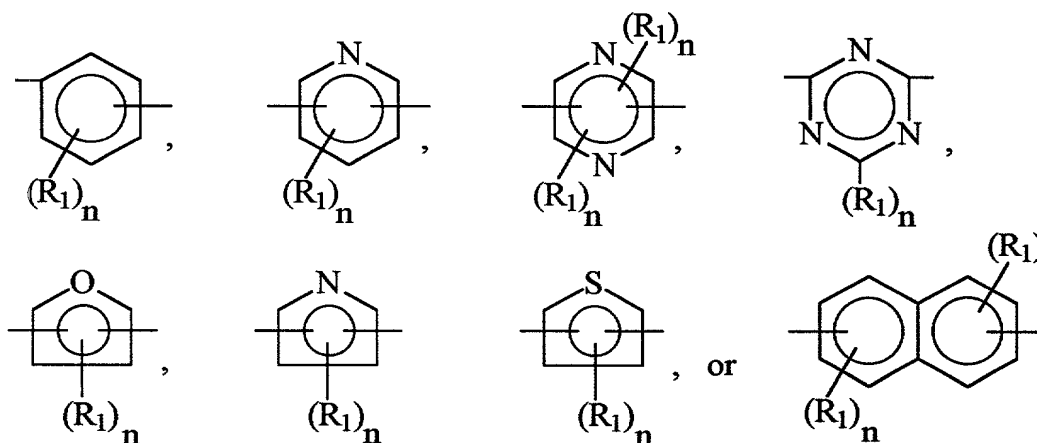




22. A method of making a sterilized polymeric article comprising
- (A) preparing a polymer which comprises polyvinyl chloride, polyvinylidene chloride, polycarbonate, polyethylene, polypropylene, polyamide, polyimide, polyether, polyester, or polyvinyl acetate that contains about 0.005 to about 10 phr of a stabilizer having the formula:



where A is C, P, Sn, Si, or B, X is  $-\text{R}_1\text{C}=\text{CR}_1-$ ,  $-\text{C}\equiv\text{C}-$ ,



each Y is independently selected from O and S; each R is independently selected from hydrogen, alkyl from  $\text{C}_1$  to  $\text{C}_{20}$ , aryl from  $\text{C}_6$  to  $\text{C}_{20}$ , alkaryl from  $\text{C}_7$  to  $\text{C}_{20}$ , and aralkyl from  $\text{C}_7$  to  $\text{C}_{20}$ ; each  $\text{R}_1$  is independently selected from R, OR, RCO, ROCO,  $\text{ROCO}_2$ ,  $\text{P}(\text{R})_2$ ,

11 P(OR)<sub>2</sub>, PR(OR), N(R)<sub>2</sub>, (R)<sub>2</sub>NCO, (R)<sub>2</sub>NCO<sub>2</sub>, SR, and halogen; each  
 12 R<sub>2</sub> is independently selected from R, RCO, ROCO, P(OR)<sub>2</sub>,  
 13 Sn(R)<sub>p</sub>(OR)<sub>3-p</sub>, Sn(R)<sub>p</sub>(OCOR)<sub>3-p</sub>, Si(R)<sub>p</sub>(OR)<sub>3-p</sub>, and B(R)<sub>p</sub>(OR)<sub>2-p</sub>, and  
 14 two R<sub>1</sub> groups, two R<sub>2</sub> groups, or an R<sub>1</sub> group and an R<sub>2</sub> group can be  
 15 bridged together to form a ring, except that when two Y's are O and X  
 16 is -R<sub>1</sub>C=CR<sub>1</sub>- at least one R<sub>2</sub> is not hydrogen; each R<sub>3</sub> is independently  
 17 selected from R, RCO, ROCO, ROCO<sub>2</sub>, OR, SR, N(R)<sub>2</sub>, OP(R)<sub>2</sub>, and  
 18 OP(OR)<sub>2</sub>; m is 0 when A is P or B and is 1 when A is Sn, Si, or C; n is  
 19 0 to 4, depending on the number of available sites; and p is 0 to 3 for  
 20 the tin stabilizers and 0 to 2 for the boron stabilizers;  
 (B) making an article from said polymer; and  
 (C) exposing said article to gamma radiation.

23. A polymer according to Claim 22 wherein said stabilizer is a polyether.

24. A polymer according to Claim 22 wherein said stabilizer is a polyester.